



Pilot Demonstrator

**XMANAI**  
MAKING AI UNDERSTANDABLE

CNH Industrial is a world-class equipment and services company, a global leader in the design and manufacturing of agricultural and construction machines, that employs more than 64.000 people in 66 plants and 54 R&D centers in 180 countries. The collaboration with European partners of the XMANAI project was developed within the San Matteo plant, located in Modena, Italy. It is the most relevant R&D unit in the field of tractors in Europe, using the most advanced technologies for design and engineering purposes.

## Supporting Partners



**UNIMORE**  
UNIVERSITÀ DEGLI STUDI DI  
MODENA E REGGIO EMILIA



**Problem Addressed:** Production lines often face disruptions, both unplanned and planned, which diminish their operational availability. These interruptions commonly arise from the need to replace worn or faulty components. When a machine halts, maintenance operators must methodically isolate various parts of the machine to pinpoint the faulty component and identify the underlying cause of the stoppage, which is time-consuming. Inexperienced operators may not be able to solve the problem.

## Pilot Objectives

Implement an intelligent monitoring system to help maintenance operators

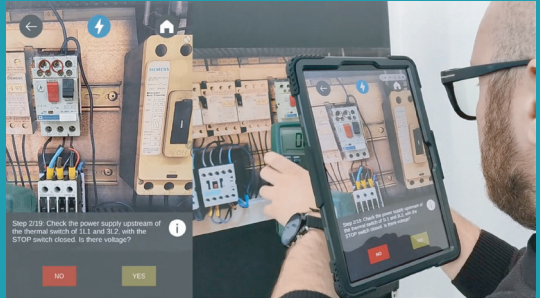
Adoption of explainable artificial intelligence (XAI) techniques quickly identify the problem

Address downtime issues and quickly restore machinery

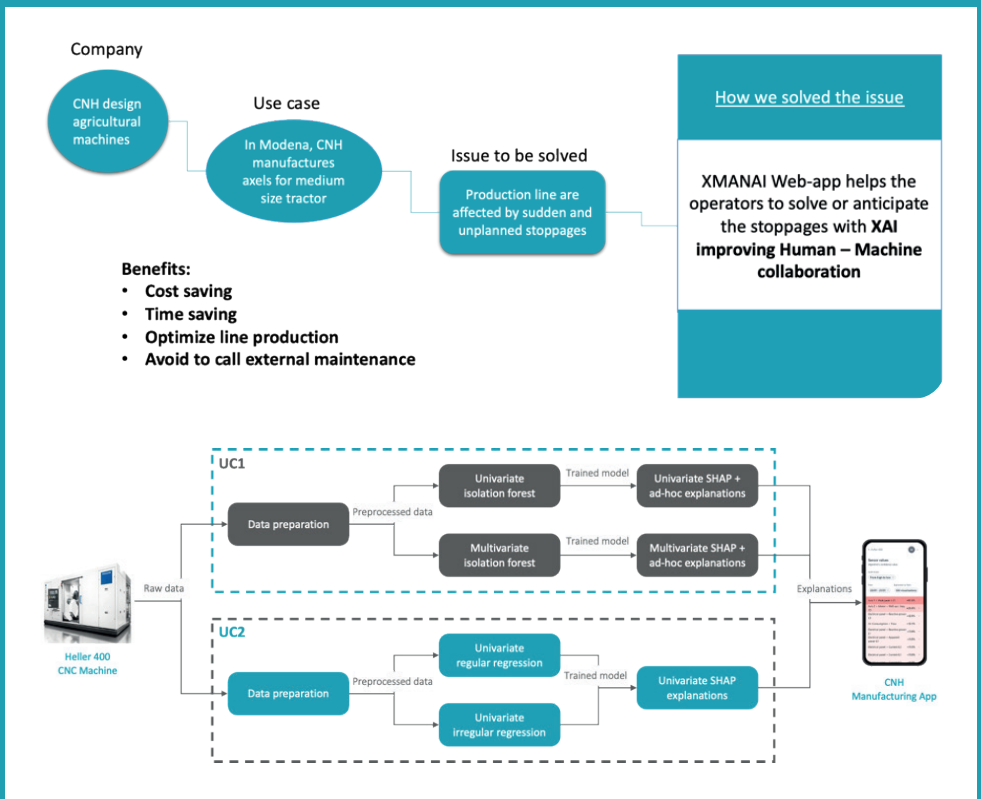
Minimize production losses

# Implemented Use Cases (UC)

1) **Anomaly detection with AR support**, where the idea is to analyse real-time and historical data from the CNC machine centre to provide simplified suggestions and step-by-step procedures to help the operator solve the fault and understand the causes of the failure.



2) **Forecasting**, that involves AI to anticipate anomalies and downtime periods, enabling operators to tackle in advance potential issues



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